

Work Order ID 145328-1 split

145328

Page 1

Thursday, May 05, 2016 1:33:46 PM

Item ID: D205-564-011 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bell Medium Bearpaws
 Start Date: 5/18/2016 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 6/1/2016 Req'd Qty: 6.00 *6* Customer:
 Reference:

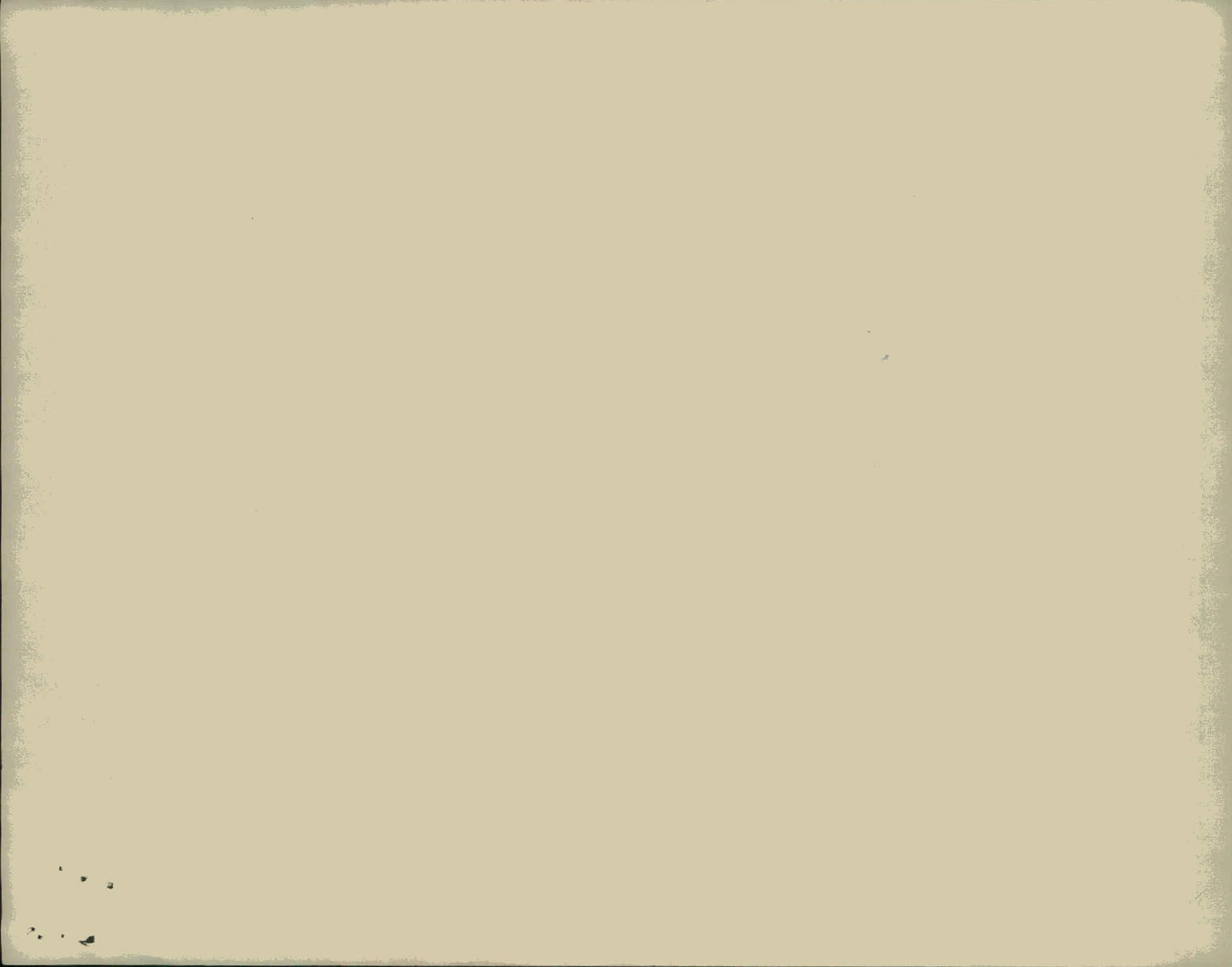
Approvals: Process Plan: MJS Date: MAY 06 2016 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D205-564	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels per PPP D205-564-011 CHG009								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.18							
Quality Control									

JUN 15 2016

JUN 02 2016

JUN 15 2016



Work Order ID 145328

145328

Page 2

Thursday, May 05, 2016 1:33:46 PM

Item ID: D205-564-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 6/1/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-564-011 LOCATION: FG015								
	x1 Selg								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.60							
Quality Control									

DAS
28
9-89

JUN 15 2016

MLJ

JUN 15 2016

Em 16/06/15.

Picklist Print

Thursday, May 05, 2016 1:33:50 PM

Page 1

Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP F00.01.20 Changed pick list, MPP 2019, CHG006EC
 IPP Rev:G 06-08-28 As per Rev E JLM
 IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC
 IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP
 REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 *D2274* Radius Block		Manufactured	No			110	Each	434.0000	20	120 160			DAS 6 9-89 DAS 28 9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	12	
86855	12	
ST006	422	
144391	422	

D2521

D2521

Individual Bearpaw

DAS
27
9-89

Manufactured No 110 Each 1.0000 2

**

Location	Loc Qty	Loc Code
ST479a	1	
142767	1	

D2529

D2529

Washer

DAS
27
9-89

Manufactured No 110 Each 321.0000 20

**

Location	Loc Qty	Loc Code
ST008	321	
141458	20	
143819	301	

DAS
6
9-89
DAS
28
9-89

JUN 02 2016

Picklist Print

Thursday, May 05, 2016 1:33:50 PM

Page 2

Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

D3544-041

Manufactured No

110 Each

18.0000 4

24 ~~32~~ 28

D3544-041

Clamp

DAS
27
9-89

**

145463 x22

DAS
28
9-89

Location

Loc Qty

Loc Code

ST542

18

142826

18

D4060-1

Manufactured No

110 Each

57.0000

8

10 ~~48~~ 56

D4060-1

Ski Clamp, Top

DAS
27
9-89

**

Location

Loc Qty

Loc Code

ST542

57

142586

57

D4061-1

Manufactured No

110 Each

47.0000

8

52 ~~48~~ 56

D4061-1

Ski Cushion

DAS
27
9-89

**

146044

DAS
28
9-89

Location

Loc Qty

Loc Code

ST544

47

144672

47

AN4-13A

Purchased No

110 Each

389.0000

8

47 ~~48~~ 56

AN4-13A

Bolt

DAS
27
9-89

**

134754

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

36

m134167

36

over003

300

m134634

300

ST344

33

m134497

33

Thursday, May 05, 2016 1:33:50 PM

Shop Packet Print

Page 2

JUN 02 2016



Picklist Print

Thursday, May 05, 2016 1:33:50 PM

Page 3

Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

AN4-15A

Purchased

No

110

Each

320.0000

20

~~120~~ 140

DAS
6
28
9-89

AN4-15A

Bolt

**

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

34

120449

34

over003

200

m134676

200

160

ST343

86

m134606

86

NAS1149D0463J

Purchased

No

110

Each

1,420.000

20

~~120~~ 140

NAS1149D0463.J

WASHER

**

134754

DAS
6
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

328

M132035

21

M134508

307

ST260a

998

M134634

998

ST263

94

M134508

94

JUN 02 2016

Picklist Print

Thursday, May 05, 2016 1:33:50 PM

Page 4

Work Order ID: 145328

145328

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 5/18/2016

Required Date: 6/1/2016

Start Qty: 6.00

Required Qty: 6.00

MS21042L4

Purchased

No

110

Each

1,670.000

20

MS21042L4

Locknut

**

120160
134676 x 156
134762 x 4

DAS
6
9-89

DAS
28
9-89

JUN 02 1989

DAS
27
9-89

Location	Loc Qty
GA	279
m133769	279
OVER007	500
m134676	500
ST303	794
m134606	794
ST305	97
m130922	97

Loc Code



5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	32	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	FWD SKI SECTION
	2	2	D3795-3	MID SKI SECTION
	2	2	D3796-041	WEARPLATE
	2	2	D3796-043	WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
8			AN4-13A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	AN960JD416	WASHERS (OR NAS1149D0463J)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI 9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-20A	BOLT
4	AN4-12A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)

